



Allary

tonnellerie FRANCE



Tonnellerie d'Art



Six titles of
« Meilleur Ouvrier de France »

*Tonnellerie Allary's coopers
share a passion for their work
and have always known
how to mix creativity,
know-how and quality
in order to satisfy each client.*

• In 1986 : Roger Allary
(Gold Medal of Traditional Cooperage)

• In 1994 : Jacky Allary
(Gold Medal of Traditional Cooperage)

• In 1997 : Roger Allary, Jacky Allary
and Thierry Begay
(Gold Medal of Art Cooperage)

• In 2004 : Pascal Papin
(Gold Medal of Art Cooperage)

Summary



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Oak barrels



1 L

2 L

3 L

5 L

10 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	BILGE Ø*
F01GC	1 L	19	11	13
F02GC	2 L	22	14	17
F03GC	3 L	26	15	18
F05GC	5 L	29	18	22
F10GC	10 L	36	21	26

* widest part of the barrel

Finish :

- galvanized hoops
- varnished outside
- waxed inside
- pierced with wooden tap
- pierced with cork bung
- with stand



10 L

DIMENSIONS EN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	BILGE Ø*
F10GC+AROBINOX3	10 L	36	21	26

* widest part of the barrel

Finish :

- galvanized hoops
- varnished outside
- waxed inside
- pierced with 316L stainless steel tap
- pierced with cork bung
- with stand



1 L



2 L



3 L



5 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	BILGE Ø*
F01LC	1 L	19	11	13
F02LC	2 L	22	14	17
F03LC	3 L	26	15	18
F05LC	5 L	29	18	22

* widest part of the barrel

Finish :

- brass hoops
- varnished outside
- waxed inside
- pierced with wooden tap
- pierced with cork bung
- with stand

Oak barrels



15 L



20 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	BILGE Ø*
F15GC	15 L	40	25	30
F20GC	20 L	44	26	32

Finish :

- galvanized hoops
- varnished outside
- waxed inside

- pierced with wooden tap
- pierced with cork bung
- with stand

* widest part of the barrel



15 L



20 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	BILGE Ø*
F15GC +AROBINOX3	15 L	40	25	30
F20GC +AROBINOX3	20 L	44	26	32

Finish :

- galvanized hoops
- varnished outside
- waxed inside

- pierced with 316L stainless steel tap
- pierced with cork bung
- with stand

* widest part of the barrel



28 L



55 L



110 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	BILGE Ø*
F28	28 L	47	30	37
B055	55 L	62	34	44
B110	110 L	78	45	58

Finition :

- galvanized hoops
- no varnish, no wax
- pierced with wooden bung and cloth

* widest part of the barrel

Oak vinegar barrels



3 L

6 L

10 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	TOP Ø	BASE Ø*
V3	3 L	24	16	21
V6	6 L	26	21	26
V10	10 L	32	24	29

Finish :

- galvanized hoops
- varnished outside
- waxed inside
- pierced with wooden tap
- with trap cover on top



3 L

6 L

10 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	TOP Ø	BASE Ø*
V3+AROBINOX3	3 L	24	16	21
V6+AROBINOX3	6 L	26	21	26
V10+AROBINOX3	10 L	32	24	29

Finish :

- galvanized hoops
- varnished outside
- waxed inside
- pierced with 316L stainless steel tap
- with trap cover on top

Oak vinegar barrels with wall mounts



3 L



4 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	WIDTH
V3M	3 L	38	24
V4M	4 L	49	24

Finish :

- galvanized hoops
- varnished outside
- waxed inside

- pierced with wooden tap
- with trap cover on top
- with wooden stand



3 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	WIDTH
V3M+AROBINOX3	3 L	38	24
V4M+AROBINOX3	4 L	49	24

Finish :

- galvanized hoops
- varnished outside
- waxed inside

- pierced with 316L stainless steel tap
- with trap cover on top
- with wooden stand

Barrels for Bag In Box



3 L

5 L

10 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	WIDTH	HEIGHT
FB3	3 L	35	21	30	36
FB5	5 L	35	26	32	41
FB10	10 L	46	32	38	47

Finish :

- galvanized hoops
- fixed wooden stand
- varnished outside
- wooden key for tap



Dimensions of Bag In Box for Bag in Box barrels

DIMENSIONS IN CM

CAPACITY	LENGTH	WIDTH	HEIGHT
3L Bag in Box	24	13	13
6L Bag in box	25	16	15
10L Bag in Box	33	19	19

Oak "Oakinox" barrels



2 L

3 L

6 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	BILGE Ø*	HEIGHT	STAND WIDTH
O2	2 L	26	15	18	25	19
O3	3 L	27	18	22	29	23
O6	6 L	38	21	27	35	26

Finish :

- galvanized hoops
- varnished outside

- 316L stainless steel inner container and tap
- pierced with cork bung and cloth
- with stand

**widest part of the barrel*



2 L

3 L

6 L

DIMENSIONS IN CM

REFERENCE	CAPACITY	LENGTH	HEAD Ø	BILGE Ø*	HEIGHT	STAND WIDTH
O2L	2 L	26	15	18	25	19
O3L	3 L	27	18	22	29	23
O6L	6 L	38	21	27	35	26

Finish :

- brass hoops
- varnished outside

- 316L stainless steel inner container and bronze tap
- pierced with cork bung and cloth
- with stand

**widest part of the barrel*

Oak “Délice Caché”



Délice Caché

DIMENSIONS IN CM

REFERENCE	DESCRIPTION	HEIGHT	TOP DIAMETER	BOTTOM Ø
DCC	Full Délice Caché with 2 glasses and a carafe	29	21	26

Finish :

- brass hoops
- varnished outside

Oak Ice buckets

Oak Champagne buckets



Ice bucket with galvanized hoops



Ice bucket with brass hoops

DIMENSIONS IN CM

REFERENCE	DESCRIPTION	HEIGHT	TOP DIAMETER	BOTTOM Ø
SG	Ice bucket with galvanized hoops	13	14	12
SGL	Ice bucket with brass hoops			

Finish :

- galvanized or brass hoops
- aluminum lining
- varnished outside
- galvanized or brass handle



Champagne bucket with galvanized hoops



Champagne bucket with brass hoops

DIMENSIONS EN CM

REFERENCE	DESCRIPTION	HEIGHT	TOP DIAMETER	BOTTOM Ø
SC	Champagne bucket with galvanized hoops	24	22	19
SCL	Champagne bucket with brass hoops			

Finish :

- galvanized or brass hoops
- aluminum lining
- varnished outside
- galvanized or brass handles

Oak Spittoons



Oak table spittoon with galvanized hoops



Oak table spittoon with brass hoops

DIMENSIONS IN CM

REFERENCE	DESCRIPTION	HEIGHT	TOP DIAMETER	BOTTOM Ø
CR	Oak table spittoon with galvanized hoops	24	22	19
CRL	Oak table spittoon with brass hoops			

Finish :

- galvanized or brass hoops
- aluminum lining and cone
- varnished outside
- galvanized or brass handles



Large oak rose-shaped spittoon



Large oak barrel-shaped spittoon

DIMENSIONS IN CM

REFERENCE	DESCRIPTIF	HEIGHT	TOP DIAMETER	BOTTOM DIAMETER	BILGE Ø*
CRR	Large oak rose-shaped spittoon	83	41	58	x
CRF	Large oak barrel-shaped spittoon	83	41	41	48

* widest part of the barrel

Finish :

- galvanized hoops
- aluminium cone
- varnished outside
- plastic bucket inside

Oak bars



110L bar

DIMENSIONS IN CM

REFERENCE	DESCRIPTION	HEIGHT	TOP DIAMETER	BILGE Ø*
BAR110	110 L oak bar**	78	45	58

Finish :

- galvanized hoops
- varnished outside
- 1 door
- 1 turning shelf

* widest part of the barrel



225L bar

DIMENSIONS IN CM

REFERENCE	DESCRIPTION	HEIGHT	TOP DIAMETER	BILGE Ø*
BAR225	225 L oak bar** (article made from a used 225L wine barrel)	95	56	70

Finish :

- galvanized hoops
- varnished outside
- 2 doors
- 2 turning shelves

* widest part of the barrel

**Rollers available as option for 110L and 225L bars

Oak bottle holders & umbrella holders



Bottle holder

DIMENSIONS IN CM

REFERENCE	DESCRIPTION	HEIGHT	LENGHT	WIDTH
FO1/2-225S	Bottle holder*	95	95	75

Finish :

- galvanized hoops
- varnished outside

*article made with a used barrel



Umbrella holder

DIMENSIONS IN CM

REFERENCE	DESCRIPTION	HEIGHT	BOTTOM Ø
PP	Umbrella holder	44	27

Finish :

- galvanized hoops
- varnished outside



5 L

10 L

15 L

20 L

DIMENSIONS IN CM

REFERENCE	DESCRIPTION	HEIGHT	HEAD Ø	BOTTOM Ø
TAB5	5 L Stool	30	20	27
TAB10	10 L Stool	37	24	34
TAB15	15 L Stool	41	26	37
TAB20	20 L Stool	45	29	40

Finish :

- galvanized hoops
- varnished outside

PRODUCT CUSTOMIZATION WITH LASER MARKING



REFERENCE

DESCRIPTION

CML	New logo for laser marking
CMT	New text for laser marking
PMARQ	Marking per barrel

Logos must be sent as jpeg, png or monochrome bmp high resolution files.

Accessories

Oak stands for barrels



For 1-2-3-5-10-15-20L barrels



For 28-55-110L barrels

REFERENCE

DESCRIPTION

ASUPF1-2-3-5

Varnished stand for 1; 2; 3; and 5L barrels

ASUPF10-15-20

Varnished stand for 10; 15; and 20L barrels

ASUPF28

Unvarnished stand for 28L barrels

ASUPB55

Unvarnished stand for 55L barrels

ASUPB110

Unvarnished stand for 110L barrels

Wooden taps for barrels and vinegar barrels

REFERENCE

DESCRIPTION

AROB2

Tap n° 2 for 1L and 2L barrels

AROB2.5

Tap n° 2.5 for 3L and 5L barrels

AROB3.5

Tap n° 3.5 for 10L; 15L; 20L barrels and vinegar barrels

AROB5.5

Tap n° 5.5 for 28L; 55L and 110L barrels



316L Stainless steel taps for barrels and vinegar barrels

REFERENCE

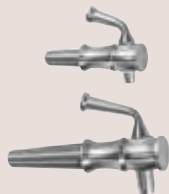
DESCRIPTION

AROBINOX3

For 10L; 15L; 20L barrels and all vinegar barrels

AROBINOX28

For 28L; 55L and 110L barrels



316L stainless steel or bronze taps

REFERENCE

DESCRIPTION

AROBINOXOAKIN

For 2L; 3L; 6L oakinox barrel (with galvanized hoops)

AROBBRZOAKIN

For 2L; 3L; 6L oakinox barrel (with brass hoops)



Accessories for ice buckets, Champagne buckets, table spittoons and large spittoons.



Aluminum bucket



Aluminum cone



Stainless steel cone

REFERENCE

DESCRIPTION

AINTSEAU

Aluminum bucket: for ice buckets, Champagne buckets and table spittoons

ACONE.CR.ALU

Aluminum cone for table spittoons

ACONE.CR.INOX

Stainless steel cone for large spittoons

Bungs for barrels

REFERENCE

DESCRIPTION

ABOUCHON1-2-3

Cork bung for 1L; 2L and 3L barrels

ABONDE5-10-15

Cork bung for 5L; 10L; 15L; 20L barrels

ABONDE28

Wooden bung for 28L barrel

ABONDE55-110

Wooden bung for 55L and 110L barrels



Miscellaneous

REFERENCE

DESCRIPTION

ACLAV.BIB

Key for Bag in Box barrel

ACHARN.BIB

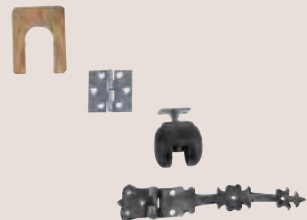
Hinge for Bag in Box barrel

AROUL.BAR

Roller for bar *

ACHARN.BAR

Hinge for bar *



Storage advice for barrels and vinegar barrels

- Leave the barrel in its plastic wrap if you don't intend to use it immediately.
- Store it in a cool and humid location in order to prevent the wood from drying.

Preparing barrels and vinegar barrels with wooden taps or stainless steel taps

Wooden tap: use a hammer to secure the tap into the hole.

Stainless steel tap: installed by our care.

- Fill the barrel with:
 - Cold drinkable water if the barrel is waxed inside.
 - Warm drinkable water if the barrel has no paraffin inside (do not close the bung).
- Leave water inside for 24 hours.
- If you notice a lack of watertightness, allow water to be left inside for a bit longer.
- Empty and drain the barrel (placing the bung below).
- Fill in the barrel with your wine, spirit or vinegar (see instructions on how to make vinegar on the following page).
- For spirits, do not fill in the barrel up to the top. Leave room for about 10% as the volume of alcohol can change with temperature changes.
- Expect a change in taste of the liquid within a couple months even if the barrel is waxed inside.

Forecasting the rate of oakiness and the evaporation rate is difficult, it depends on factors such as the place where the barrel is stored, the duration of the use, the temperature...



Prepararing oakinox barrels

- Rinse with cold drinkable water.
- Empty and drain the oakinox barrel (bung placed below).
- Fill in the barrel with your wine or spirit.
- For spirits, do not fill in the barrel up to the top.
Leave room for about 10% as the volume of alcohol can change with temperature changes.

How to make vinegar?

From Wine

- Fill in the vinegar barrel with wine up to 2cm from the top.
- Plunge a burning cinder into the wine.
- The cinder will burn out in the wine.
- The mother of vinegar will slowly start developing.

From the mother of vinegar

- Pour about 1 L of vinegar into the vinegar barrel.
- Put the mother of vinegar on top of the wine.
- Renew after a month and until the vinegar barrel is full.

Advice: The vinegar barrel must be kept in a heated room / at room temperature. A kitchen would be the most appropriate room to store a vinegar barrel.

Advice: If you do not have a fireplace or a barbecue in order to get cinder, some drugstores and wine-making stores carry mycoderma aceti (used to turn wine into vinegar).

Please feel free to contact us with any questions you may have.

Tonnellerie Allary will not be held responsible for damaged incurred during transportation of full barrels.

Non-contractual pictures.



A PASSION FOR COOPERAGE SPANNING THREE GENERATIONS

Roger Allary founded the cooperage in 1953. He passed along his passion for the art of cooperage to his son Jacky. They have worked together, father and son, for over 20 years.

Roger retired in 1992 and at this time Jacky started managing the cooperage and successfully expanded their presence in export market.

Since its creation, the company perpetuates the best of the French savoir-faire:

Art & Tradition

During the 1960's, the cooperage supplied spirit barrels and tanks mainly to the Cognac region. In the 1990's, a diversification strategy was implemented with the production of barrels and upright tanks for wine.





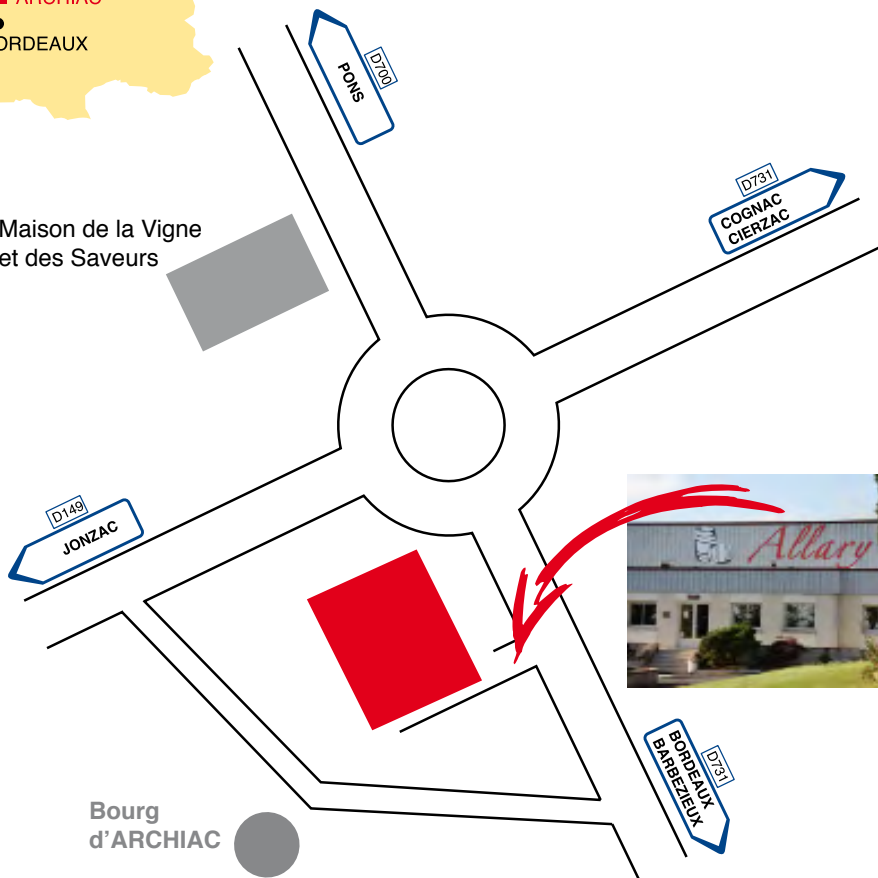
PARIS

COGNAC

■ ARCHIAC

BORDEAUX

Maison de la Vigne
et des Saveurs



Bourg
d'ARCHIAC



Point GPS
LAT N +45° 31' 38.58"
LONG W -0° 18' 14.40"



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